Thank you for using multifunctional creasing machine. It is compact and steady. It is fit for the creasing of namecard, photo and cover and the dotted line of Paper coupon.. Multifunction creasing machine is applied to the film lab and printing office.

When you open the package of the machine, firstly you should check the machine and relevant accessories. Please contact the seller or company if there is any damage or shortage.

MachinelpcsManual instructionlpcsPower wirelpcsToollset



- 1. Cover
- 2. The screw for fixing tool post.
- 3. The screw for adjusting the pressure roller.
- 4. Ceasing wheel.
- 5. Creasing slot.
- 6. Former extended bracket.
- 7. Fixing the paper.
- 8. Panel propping.
- 9. The power switch.
- 10. Power socket.
- 11. Left wallboard.
- 12. Back extended bracket.
- First open the machine box, and take out the machine to check the machine and relevant accessories.
- 2. Open the front panel, and fix the pannel propping to add the length of former platform.
- 3. Use the tool to fix the ruler.
- 4. Using the tool to loosen the screw of the back pannel.

In order to have more usage information of Multifunction creasing machine, you have to read this specification carefully first.

## **Basic operation**

- 1. Firstly you should insert the correct power, and turn on it. Finally, see whether the machine running normally. The socket has spare fuse.
- 2. According to your need, to chose different creasing line. Use the tool to adjust the position, creasing wheels are in creasing slot.
- 3. You can adjust the ruler according to the size of paper.
- 4. Put the test paper on, and turn on the power, adjust the pressure to have a test.Pls attention to the thickness of the paper, too much pressure to influence motor.
- 5. Everything is ready, it begin to work to push into the paper.
- 6. When you want to use the dotted line, pls change the creasing wheel or tool post.

## Common error and elimination

- No power: Check whether the power plug ,the fuse is burnt out or outlet connections are loose.
- 2. Turn on the power, the motor doesn't work.: Pls check the power, and foreign stuck..
- Creasing wheel doesn't work: Check whether the creasing wheel stuck, or the creasing roller is too tight. The fractured belt doesn't work.
- 4. The deflection of paper: Check whether the soft pressure roller is tight, and the ruler is vertical.
- 5. If the machine is long-time using, pls stop a few minutes.

## Principal technical parameter

Model	OEM	
The Max. width of paper	470mm	
The number for creasing	2	
Paper round	2	
Creasing wheel	2	
Dotted wheel	Yes	
The size of the machine	510 X 420 X 95 mm	
GW.:	10KG	
Power	220V(110V)50HZ	